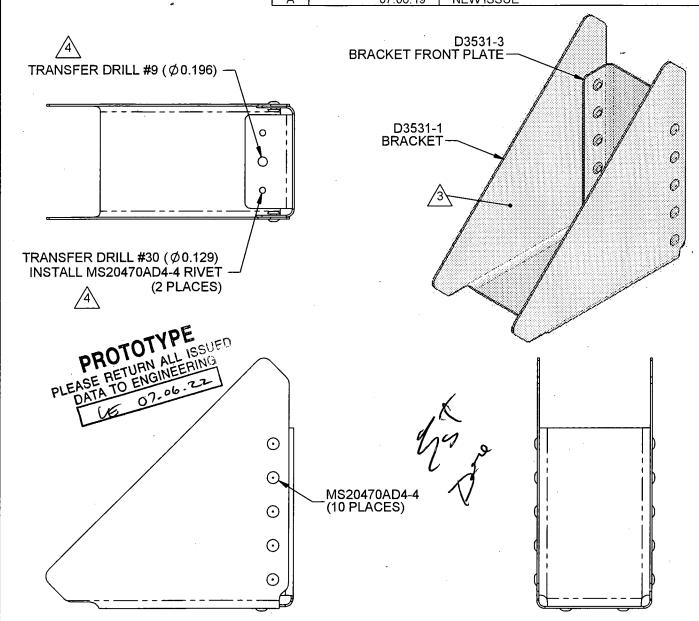
Wednesday, 7/4/2007 3:34:57 PM Eric Charbonneau **Process Sheet Drawing Name** : BRACKET ASS'Y : CU-DAR001 Dart Helicopters Services Customer Job Number : 33297 : 12525 **Estimate Number** : NIA : D3531041 Part Number P.O. Number : 7/4/2007 S.O. No. : N/A **Drawing Number** · UNDER REVIEW This Issue : N/A Prsht Rev. Project Number : MA SMALL /MED FAB : N/A **Drawing Revision** First Issue :NA : 32195 Previous Run Material : 7/11/2007 **Due Date** Written By Checked & Approved By New Issue 06-09-08 EC Comment : Est Rev:A **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: 1.0 D35311 BRACKET CERTIFICATE OF CONFORMITY REQUIRED 1.0000 Each(s)/Unit Comment: Qtv.: Total: 1.0000 Each(s) **BRACKET** 9 Ö . BRACKET FRONT PLATE D35313 2.0 CERTIFICATE OF CONFORMITY REQUIRED Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: BRACKET FRONT PLATE \$330 U MS20470AD44 3.0 Rivet, Universal Head Comment: Qty.: 12.0000 Each(s) 12.0000 Each(s)/Unit Total: Rivet, Universal Head 4.0 SMALL FAB 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 (i) Assemble as per dwg D3531 5.0 QC5 INSPECT WORK TO CURRENT STEP BENT PART SLIGHTLY **ENGINEERING** ok for i esting WORK TO CURRENT STEP 57.07.17 POWDER COATING NAR Comment: POV Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

Wednesday, 7/4/2007 3:34:57 PM Date: User: Eric Charbonneau **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: BRACKET ASS'Y Job Number: 33297 Part Number: D3531041 Job Number: Seq. #: Description: Machine Or Operation: INSPECT POWDER COAT/CHEMICAL CONVERSION QC3 POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 FOR ENGINEERING USE ONLY Identify and Stock Location: 9.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion CJ07/07/18

DESIG	$\mathcal{B}$	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CA	
CHEC	KED .	APPROVED	DRAWING NO.	REV. A
	E.		D3531 •	SHEET 1 OF 3
DATE			BRACKET ASSEMBLY	SCALE
·	07.0	06.19		1:2
REV	DATE		DESCRIPTION	
Δ		07.06.19	NEWISSUE	



## **D3531-041 BRACKET ASSEMBLY**

NOTES:
1) FINISH: POWDER COAT ASSEMBLY BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3

- ALL PARTS

  2) ASSEMBLE PER DART QSI 003

  3) IDENTIFY WITH DART P/N "D3531-041" USING WHITE MARKER ON INSIDE OF BRACKET
- ASSEMBLY, WHERE INDICATED
  4) TRANSFER DRILL HOLES FROM D3531-1 BRACKET THROUGH D3531-3 BRACKET FRONT PLATE BEFORE FINISHING

## **PARTS LIST**

QTY.	P/N	DESCRIPTION
Х	D3531-041	BRACKET ASSEMBLY
1	D3531-1	BRACKET
1	D3531-3 🗸	BRACKET FRONT PLATE
12	MS20470AD4-4	RIVET

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